



INNOVATIVE GROWERS EQUIPMENT INC.

HYDROFARM COMMERCIAL
DIVISION

TRACK BENCH ASSEMBLY INSTRUCTIONS

Complete Instructional Guide



TOOLS NEEDED FOR ASSEMBLY



7/16" WRENCH



POP RIVET TOOL
WE RECOMMEND A
PNEUMATIC RIVETER FOR
LARGER QUANTITIES



CAULK GUN



LEVEL



7/16" SOCKET
WE RECOMMEND AN IMPACT
GUN FOR LARGER JOBS



POWER DRILL
(FOR BENCHES LARGER THAN 5')



MALLET



TAPE MEASURE



Call 815-991-5010 or email us at sales@innovativegrowersequipment.com if you have any questions

INNOVATIVEGROWERSEQUIPMENT.COM

PARTS LIST

CONFIRM ALL PARTS ARE PRESENT BEFORE STARTING INSTALLATION



POP RIVET



**SCREEN FOR
BULKHEAD
FITTINGS**



**SIDE ROLL
ALUMINUM
PIECES**



**BENCH
CORNER**



**3/4 BULKHEAD
FITTING**



**SQUARE TO
SQUARE
CLAMP**



1/4 - 20 BOLTS



LEGS



**BENCH
CROSSBAR**



BENCH GLUE



HEADER



**TRACK AND
INSERT**



**STRINGER
PIPE INSERT
(fits inside 1"
stringer Pipe)**



**BENCH
CROSSBAR
WITH WELDED
STOPPER**



TRAYS



**SIDE RAIL
JOINER PLATE**



**CONCRETE
SCREWS**



WASHERS



TEK SCREWS



LEG BRACE



**STRINGER
PIPE**

FOLLOW INSTRUCTIONS BELOW

STEP #1

Lay down tracks, leg support and stringer pipe. Follow bench layout for track spacing.



STEP #2

Stand up one of the leg supports in the track.



STEP #3

Take two clamps and line them up perpendicular to each other.



FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #4

Perform the same steps on the other end of the leg support.



STEP #5

Insert the flat washers in the bolts of the preassembled headers and slide the bolts through the opening of the crimped end of the leg supports.



STEP #6

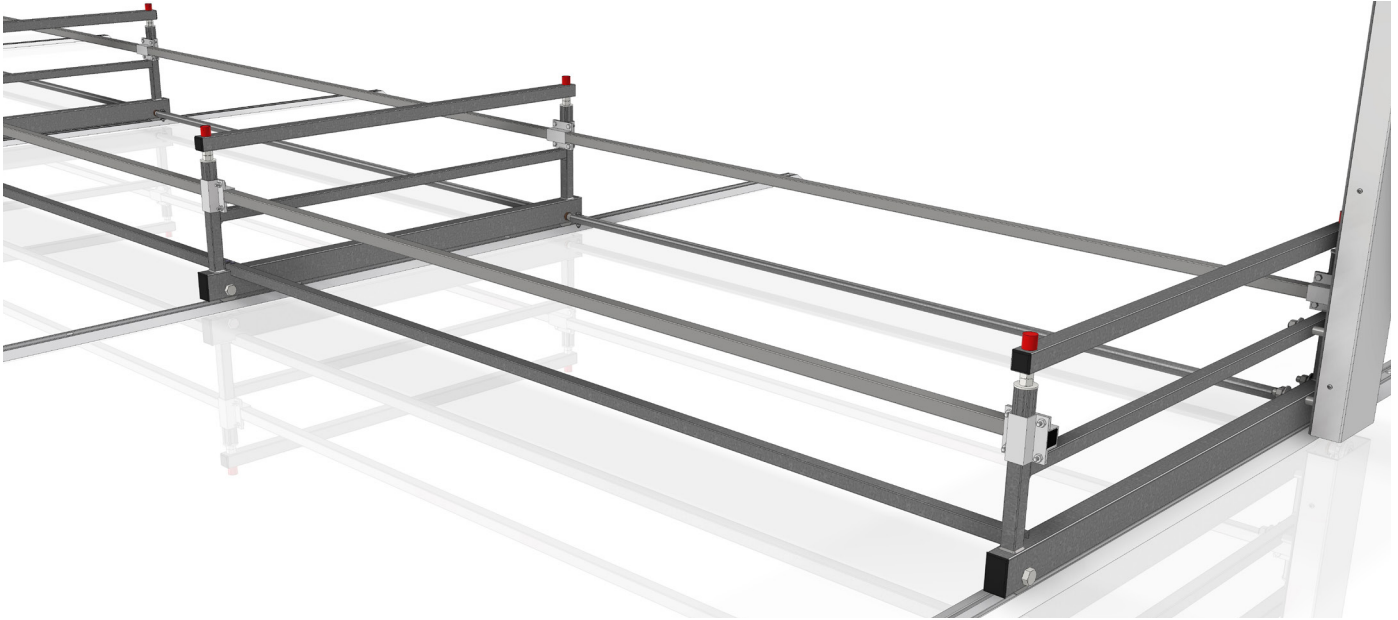
Once legs are all standing, load the bearing plugs.



FOLLOW INSTRUCTIONS BELOW (CONT.)

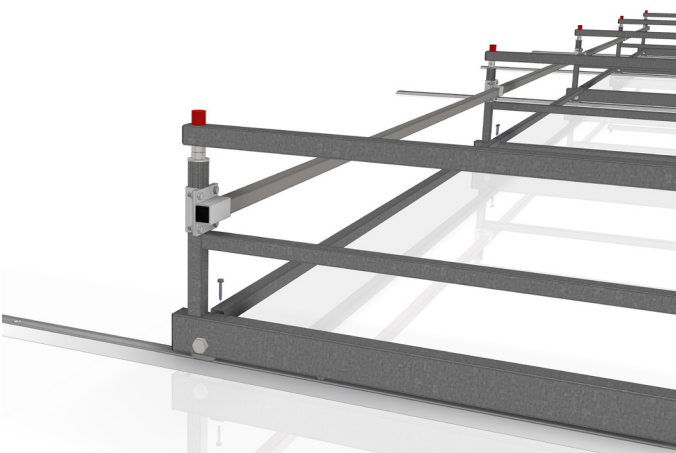
STEP #7.1

Position the leg brace on the side opposite to the drive traveler and gear box housing.



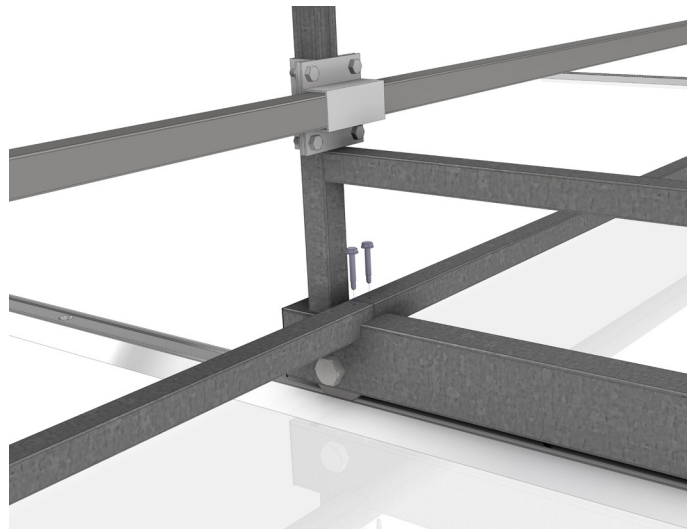
STEP #7.2

Secure the first leg brace to the leg housing using the longer self-tapping Tek screws for a secure and robust connection.



STEP #7.3

Secure the remaining leg braces between the remaining legs.



FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #8

Place the 2pcs of 1.25 sq up against each of the red stoppers on top of the headers.

NOTE: if your bench is over 25' you will have 2 or more pieces that will get joined together with 1" sq tube about 12" long tek screws hold them together.



STEP #9

Lay out the bench cross bars over the top side of the bench.



STEP #10

Take the side rail pieces and insert the bench cross bar ends into the slot lined along the aluminum piece.



FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #11

Rivet aluminum side rail to the bench crossbars.



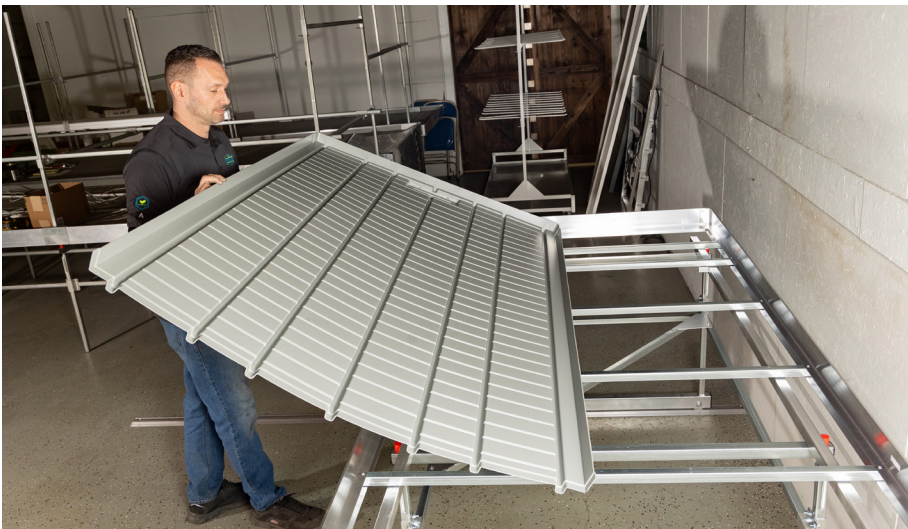
STEP #12

Rivet the end aluminum pieces with corners to the aluminum sides.



STEP #13

Lay the plastic trays onto the bench leaving 1/8 in. gap between each tray inserted.



FOLLOW INSTRUCTIONS BELOW (CONT.)

STEP #14

Caulk the trays in between the 1/8 in. gap left between them.



CONGRATULATIONS

YOUR TRACK BENCH IS COMPLETE!

