

## GLUING INSTRUCTIONS

**DO NOT GLUE IN BETWEEN THE TRAYS – ONLY GLUE ON TOP OF SEAM WHEN TRAYS MEET- SHOWN IN PICTURE**



### TOOLS NEEDED FOR ASSEMBLY



*Additional glue available for purchase at [innovativegrowersequipment.com](http://innovativegrowersequipment.com) online store.*

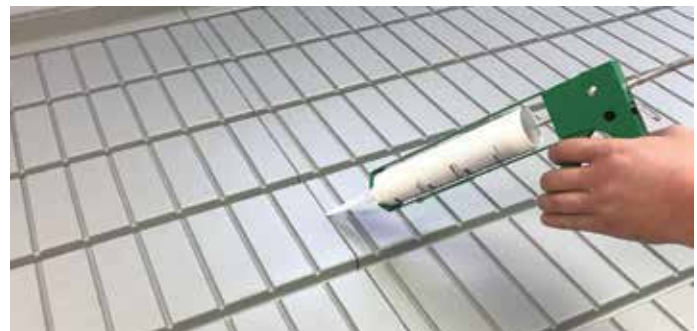


### STEP #1

Lay trays out per included drawing. Trays should have roughly a 1/8" gap, there is a planned air gap in the end to allow for expansion. Make sure all trays are sitting level before moving on to the next step.

### STEP #2

Place glue tube (A7) in caulking gun and cut open end (before screwing on nozzle) to prepare to glue.





## EBB & FLOW BENCH TRAY GLUING INSTRUCTIONS

### GLUING INSTRUCTIONS (CONT.)

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#### STEP #3

Run a bead of glue filling up the 1/8" gap you left, allow extra to run down the main drainage channel. Use a small utensil such as a small piece of plastic or metal pipe to smooth glue in main drainage channel, making sure there is a seam sealed on both ends and no large globs blocking water flowage. You may have to repeat these 1 or 2 times after a few minutes.

**DO NOT GLUE IN BETWEEN THE TRAYS – ONLY GLUE ON TOP OF SEAM WHEN TRAYS MEET SHOWN IN PICTURE**



Call 815-991-5010 or email us at [sales@innovativegrowersequipment.com](mailto:sales@innovativegrowersequipment.com) if you have any questions

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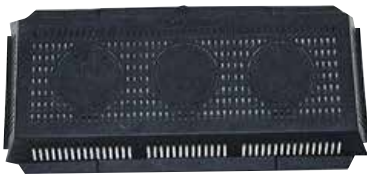


## EBB & FLOW BENCH TRAY GLUING INSTRUCTIONS

**CONGRATULATIONS!**  
**YOUR EBB & FLOW BENCH IS NOW COMPLETE!**



If you would like to use the included bulkhead fitting for draining and filling. Simply uses a 1 3/8" hole saw to drill a hole in the sump and attach fitting – Drill the hole through the plastic table not the Bench filter. \*



(A8)  
BENCH FILTER



(A12)  
SCREEN FOR BULKHEAD FITTING



(A13)  
3/4 BULKHEAD FITTING

**VISIT THE INNOVATIVE GROWERS EQUIPMENT YouTube PAGE  
FOR STEP BY STEP VIDEO INSTRUCTIONS.**



<https://www.youtube.com/channel/UCXjy4c2QDWEOUFKgJZsDZxQ>



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