



# INNOVATIVE

## GROWERS EQUIPMENT INC.

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### TRACK BENCH ASSEMBLY INSTRUCTIONS

#### Complete Instructional Guide



#### TOOLS NEEDED FOR ASSEMBLY



**7/16" WRENCH**



**POP RIVET TOOL**  
WE RECOMMEND A  
PNEUMATIC RIVETER FOR  
LARGER QUANTITIES



**CAULK GUN**



**LEVEL**



**7/16" SOCKET**  
WE RECOMMEND AN IMPACT  
GUN FOR LARGER JOBS



**POWER DRILL**  
(FOR BENCHES LARGER THAN 5')



**MALLET**



**TAPE MEASURE**



Call 815-991-5010 or email us at [sales@innovativegrowersequipment.com](mailto:sales@innovativegrowersequipment.com) if you have any questions

[INNOVATIVEGROWERSEQUIPMENT.COM](http://INNOVATIVEGROWERSEQUIPMENT.COM)

## PARTS LIST

CONFIRM ALL PARTS ARE PRESENT BEFORE STARTING INSTALLATION



**POP RIVET**



**SCREEN FOR  
BULKHEAD  
FITTINGS**



**SIDE ROLL  
ALUMINUM  
PIECES**



**BENCH  
CORNER**



**3/4 BULKHEAD  
FITTING**



**SQUARE TO  
SQUARE  
CLAMP**



**1/4 - 20 BOLTS**



**LEGS**



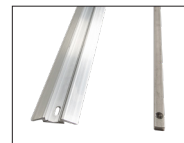
**BENCH  
CROSSBAR**



**BENCH GLUE**



**HEADER**



**TRACK AND  
INSERT**



**STRINGER  
PIPE INSERT  
(fits inside 1"  
stringer Pipe)**



**BENCH  
CROSSBAR  
WITH WELDED  
STOPPER**



**TRAYS**



**SIDE RAIL  
JOINER PLATE**



**CONCRETE  
SCREWS**



**WASHERS**



**TEK SCREWS**



**DIAGONAL  
SUPPORT  
BAR**



**STRINGER  
PIPE**

### FOLLOW INSTRUCTIONS BELOW

#### STEP #1

Lay down tracks, leg support and stringer pipe. Follow bench layout for track spacing.



#### STEP #2

Stand up one of the leg supports in the track.



#### STEP #3

Take two clamps and line them up perpendicular to each other.





### FOLLOW INSTRUCTIONS BELOW (CONT.)

#### STEP #4

Perform the same steps on the other end of the leg support.



#### STEP #5

Insert the flat washers in the bolts of the preassembled headers and slide the bolts through the opening of the crimped end of the leg supports.



#### STEP #6

Once legs are all standing, load the bearing plugs.



### FOLLOW INSTRUCTIONS BELOW (CONT.)

#### STEP #7

Install diagonal support bars and test roll the bench on the tracks.



#### STEP #8

Place the 2pcs of 1.25 sq up against each of the red stoppers on top of the headers.  
*NOTE: if your bench is over 25' you will have 2 or more pieces that will get joined together with 1" sq tube about 12" long tek screws hold them together.*



#### STEP #9

Lay out the bench cross bars over the top side of the bench.



#### STEP #10

Take the side rail pieces and insert the bench cross bar ends into the slot lined along the aluminum piece.





### FOLLOW INSTRUCTIONS BELOW (CONT.)

#### STEP #11

Rivet aluminum side rail to the bench crossbars.



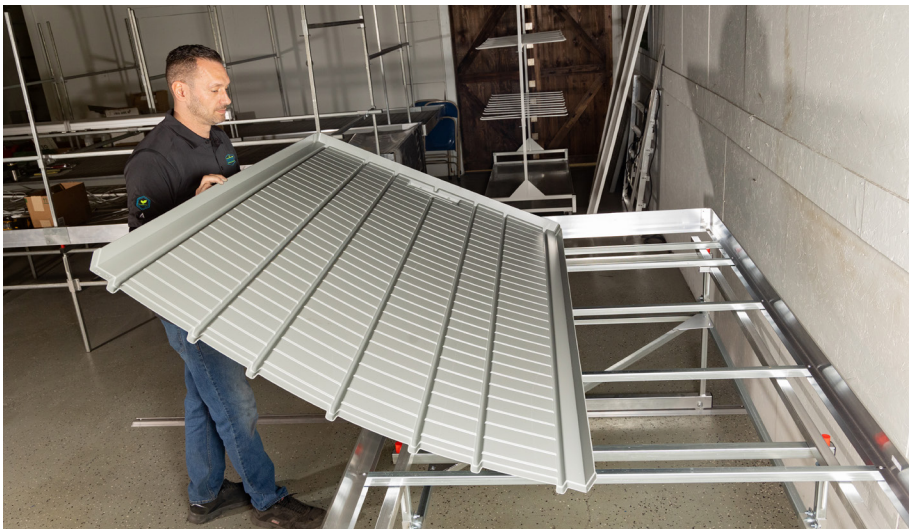
#### STEP #12

Rivet the end aluminum pieces with corners to the aluminum sides.



#### STEP #13

Lay the plastic trays onto the bench leaving 1/8 in. gap between each tray inserted.



### FOLLOW INSTRUCTIONS BELOW (CONT.)

#### STEP #14

Caulk the trays in between the 1/8 in. gap left between them.



## CONGRATULATIONS

**YOUR TRACK BENCH IS COMPLETE!**

