



INNOVATIVE GROWERS EQUIPMENT INC.



PLANT SUPPORT SYSTEM ASSEMBLY INSTRUCTIONS

FOLLOW THESE INSTRUCTIONS FOR BEST RESULTS.

TOOLS NEEDED FOR ASSEMBLY



TAPE MEASURE



DRILL



LEVEL



MALLET OR HAMMER



PARTS LIST

STANDARD PLANT SUPPORT CROSSBAR
(PS2 1")



UPRIGHT POSTS
(PS3)



CLEVIS PIN
(A14)



LOAD BEARING
PLUG (A4)



TEK (SELF-TAPPING)
SCREWS
(A11)



Call 815-991-5010 or email us at sales@innovativegrowersequipment.com if you have any questions

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PLANT SUPPORT SYSTEM ASSEMBLY INSTRUCTIONS

FOLLOW INSTRUCTIONS BELOW

STEP #1

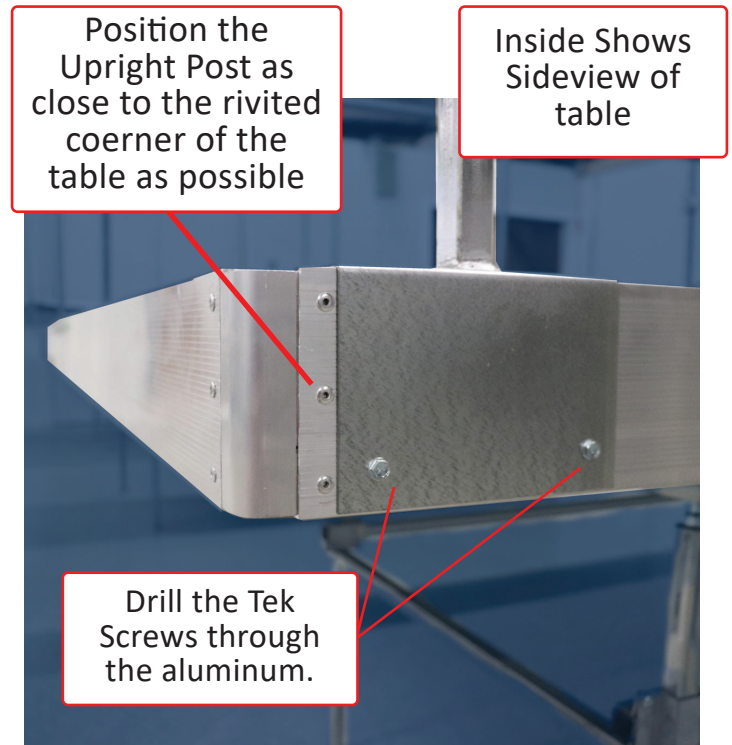
Take one of the upright posts (PS3) and line it up as close to the riveted corner of the aluminum bench. Then use the tek screws (A11) and drill through the aluminum. It's recommended to begin connecting the upright posts on all four corners of the bench first then move onto the middle ones. Be sure to line up the upright posts identically to the ones that are positioned on the opposite side of the bench. (see Figure 1)

Please Note: You will want to space out the upright posts evenly along the bench, they will normally be spaced about 4'6" to 7' between the post (typically the same number of plant support system uprights are used as legs). Generally, you'll want to line them up with the legs but sometimes they do not line up perfectly on larger tables.

STEP #2

Once you have all the upright posts installed, take the clevis pins (A14) and insert them into the holes (same level) on all the upright posts (PS3). (see Figure 2)

It is recommended that you insert the clevis pins in towards the bench in each corner and have them positioned like the picture to the right until you have the plant support crossbar on them



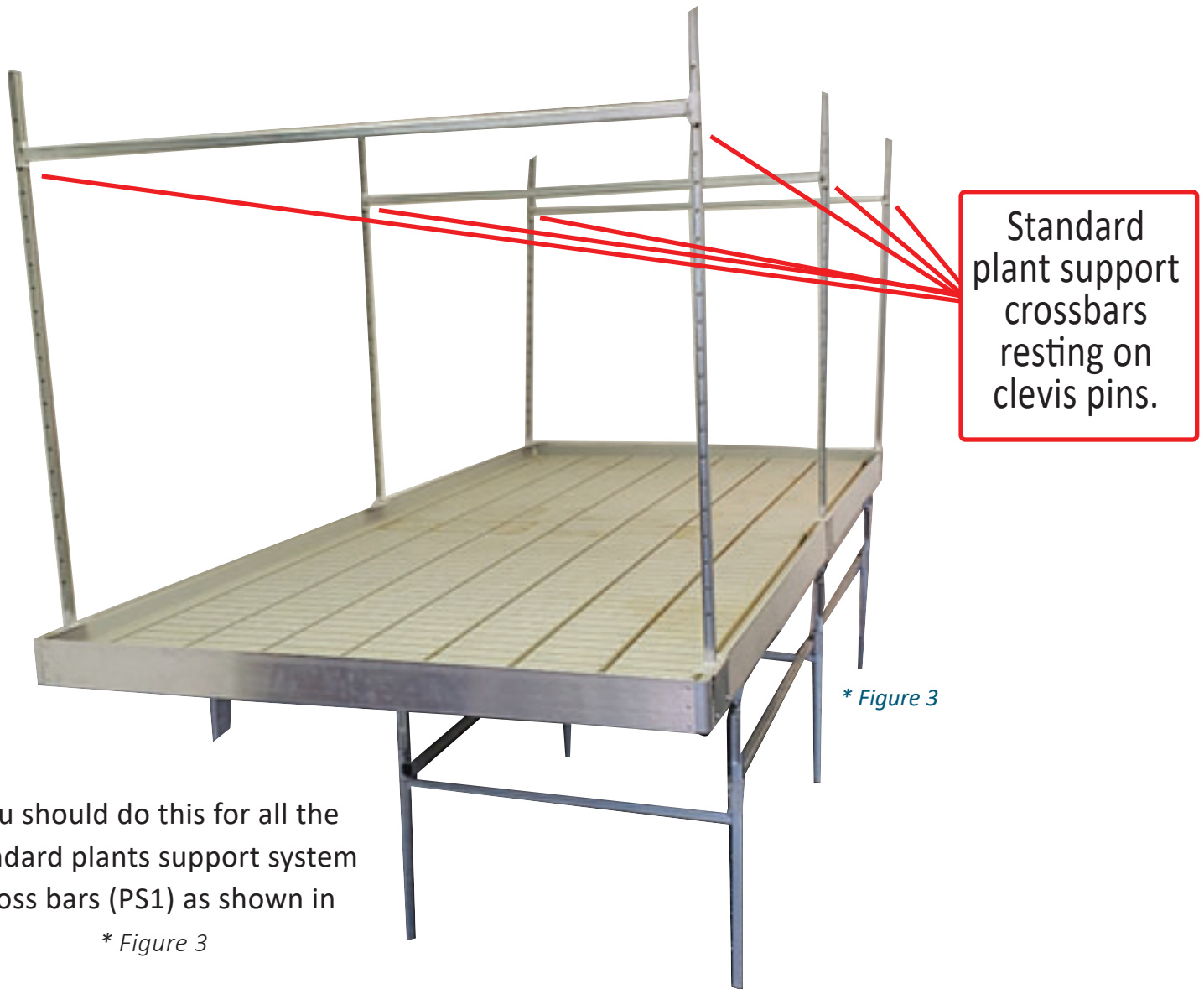


PLANT SUPPORT SYSTEM ASSEMBLY INSTRUCTIONS

INSTRUCTIONS (CONTINUED)

STEP #3

Next, slide the standard plant support system cross bars (PS1) down the opening at the top of the upright posts (PS3) and rest them on top of the clevis pins (A14) as shown in *Figure 3*.



* Figure 3

You should do this for all the standard plants support system cross bars (PS1) as shown in

* Figure 3

CONGRATULATIONS!
**YOU'VE NOW COMPLETED YOUR
PLANT SUPPORT INSTALLATION!**



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